

Work Order ID 134063

Thursday, June 25, 2015 2:27:15 PM

134063

Page 1

Item ID: D412-761-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Modified Latch Mechanism, LH

Stop

NS2

Start Date: 6/25/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 6/25/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: JUN 25 2015

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-761	E								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-761-043	CHG002							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 150630 (3)

DAS
02
9-89

JUL 07 2015

3X

DAS
27
9-89

JUN 30 2015

DAS
02
9-89

DAS
02
9-89

JUL 07 2015

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Revision ID:

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Start Date: 6/25/2015 Start Qty: 3.00

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Cust Item ID:

Required Date: 6/25/2015 Req'd Qty: 3.00

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							DAS
130									02
Packaging	Memo	0.00							9-89
Packaging	Identify and pack for shipping as per PPP D412-761-043 Location:FG020								JUL 07 2015
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							JUL 08 2015
Quality Control									

JUL 08 2015

Picklist Print

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Work Order ID: 134063

134063

Parent Item: D412-761-043

D412-761-043

Parent Item Name: Modified Latch Mechanism, LH

Start Date: 6/25/2015

Required Date: 6/25/2015

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC IPP REV:B
11.11.29 AS PER DSI9580 DD VERF:EC IPP REV:C 12.07.23
ECN12-568 chg002 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3589-041 *D3589-041* Latch Assembly		Manufactured	No			110	Each	4.0000	1	3		DAS 27 9-89	DAS 8 9-89
	DAS 02 9-89			<u>Location</u>			<u>Loc Qty</u>						
				ST232			4						
				123051			1						
				131030			3						
D3589-047 *D3589-047* Fwd Guide		Manufactured	No			110	Each	5.0000	1	3		DAS 27 9-89	DAS 6 9-89
	DAS 02 9-89			<u>Location</u>			<u>Loc Qty</u>						
				ST050			5						
				122939			2						
				130920			3						
D3589-049 *D3589-049* Aft Guide		Manufactured	No			110	Each	5.0000	1	3		DAS 27 9-89	DAS 6 9-89
	DAS 02 9-89			<u>Location</u>			<u>Loc Qty</u>						
				ST050			5						
				123078			2						
				131071			3						

Picklist Print

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Work Order ID: 134063

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Parent Item: D412-761-043

D412-761-043

Parent Item Name: Modified Latch Mechanism, LH

Start Date: 6/25/2015

Required Date: 6/25/2015

Start Qty: 3.00

Required Qty: 3.00

MS16997-24

Purchased

No

110

Each

4.0000

2

6

MS16997-24

SCREW

DAS
02
9-89

Location

Loc Qty

Loc Code

ST316

4

m127172

4

NAS1149DN632J

Purchased

No

110

Each

144.0000

2

6

NAS1149DN632J

Washer

DAS
02
9-89

Location

Loc Qty

Loc Code

ST270

144

M127255

11

M128812

49

M132317

84

MS21042L06

Purchased

No

110

Each

199.0000

2

6

MS21042L06

Nut

DAS
02
9-89

Location

Loc Qty

Loc Code

ST304

1

m131294

1

ST305

198

m129499

3

m131317

195

** 2x m132656

DAS
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9-89



**

DAS
27
9-89



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DAS
27
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JUN 30 2015



Work Order ID 134063

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Page 1

Item ID: D412-761-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Modified Latch Mechanism, LH
 Start Date: 6/25/2015 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 6/25/2015 Req'd Qty: 3.00 ***3*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: JUN 25 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-761	E								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-761-043 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ

JUN 30 2015

3

3X

27
9-59

JUN 30 2015

6.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD KITS

QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -141	PART NUMBER	DESCRIPTION
								D412-761-011	FULL VERTICAL REFERENCE DOOR, LH
								D412-761-011A	FULL VERTICAL REFERENCE DOOR, LH
X								D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X							D412-761-041A	FULL VERTICAL REFERENCE DOOR KIT, LH
		X	1					D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1	1		X					D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1	1			X				D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1					X			D412-761-049	ARMREST KIT, LH
	1					X		D412-761-051	ARMREST KIT, LH
							X	D412-761-141	VENT KIT
		1						D3589-041	LATCH ASSEMBLY
		1						D3589-047	FORWARD GUIDE
		1						D3589-049	AFT GUIDE
		2						MS16997-24	SCREW
		2						MS21042L06	NUT
		2						NAS1149DN632J	WASHER (OR AN960JD6L)
			1					D3676-1	LARGE BUBBLE WINDOW
			1					D3678-1	PLACARD
			1					D3678-3	PLACARD
			1					D3700-1	INBOARD WINDOW DOUBLER
			1					D3700-3	OUTBOARD WINDOW DOUBLER
			1					D3701-1	FLOOR DOUBLER
			1					D3702-1	FORWARD DOUBLER
			1					D3703-1	AFT DOUBLER
			1					D3703-3	AFT CORNER DOUBLER
			1					D3703-5	AFT CAP
			1					D3704-1	ESCUTCHEON
			1					D3704-3	ESCUTCHEON
			1					D3708-1	ANGLE
			1					D3708-3	ANGLE
			1					D3709-1	ANGLE
			1					D3709-3	ANGLE
			1					D3802-1-135	SEAL
			1					DT9458	CUTTING TEMPLATE
			26					AN3-7A	BOLT
			26					MS21042L3	NUT
			1					MS24694-C5	SCREW (OR MS24694-S5)
			1					MS24694-C13	SCREW (OR MS24694-S13)
			1					NAS43DD3-24	SPACER
			52					NAS1149D0363J	WASHER (OR AN960JD10)

(CONTINUED ON PAGE 11)

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REFERENCE ONLY

DAS
02
9-89

IIN-D412-761
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5.0 PARTS LIST, MODIFIED FULL VERTICAL REFERENCE DOOR KITS

QTY -011	QTY -011A	QTY -041	QTY -041A	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -141	PART NUMBER	DESCRIPTION
X										D412-761-011	FULL VERTICAL REFERENCE DOOR, LH
	X									D412-761-011A	FULL VERTICAL REFERENCE DOOR, LH
1		X								D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	1		X							D412-761-041A	FULL VERTICAL REFERENCE DOOR KIT, LH
				X	1					D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
		1	1		X					D412-761-045	LARGE BUBBLE WINDOW KIT, LH
		1	1			X				D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
		1					X			D412-761-049	ARMREST KIT, LH
			1					X		D412-761-051	ARMREST KIT, LH
1	1								X	D412-761-141	VENT KIT
1	1									204-030-853-125 OR 204-030-853-137 OR 204-030-853-155 OR 204-030-853-153	BELL 204, 205, 210, 412 OEM DOOR

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Revision: E
Date: 12.12.07